

# DEYI



PACKAGING MACHINERY

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**LONGKOU DEYI MACHINERY GROUP CO., LTD**

**Sale Director : jessica lv**

**Mail:lvlv69@hotmail.com**

**jessicabeauty168@gmail.com**

**Phone/Whatsapp/Wechat: 0086-136 6865 2286**

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## 高低混料机 HIGH AND LOW MIXER

设备采用高、低混料装置,用于各种塑料的配料、混合、干燥、着色等工艺,具有结构紧凑、外形美观等特点,是生产型材、管材、电材的理想设备。

The machine adopts high and low mixing device, which is used for the batching, mixing, drying, coloring and other processes of various plastics. It has the characteristics of compact structure and beautiful appearance, and is the ideal equipment for the production of profiles, pipes and electrical materials.



### 规格参数 / Specification parameter

设备型号	Model	Unit	DY-200/500	DY-300/600	DY-500/100
体积	Volume	L	200/500	300/600	500/100
产量	Capacity	kg/h	320	480	600
装机容量	Installed capacity	kw	45/7.5	55/7.5	75/11
外形尺寸	Overall size	m	4.9x2.3x2.5	4.7x2.3x2.8	5x2.5x2.5
机器重量	Machine weight	T	3.5	3.8	4.2

注:以上数据仅供参考,本公司保留元件及机械结构更改权,购买设备涉及的有关内容以合同为准。

Note: The above-mentioned data is only for your reference, and we keep the rights for modification of the component and machinery structure. The relevant contents involved in equipment purchase should be subject to the contract.

## 双螺杆风冷制粒挤出机 TWIN-SCREW AIR COOLING GRANULE EXTRUDER

主机挤出部分采用模块化结构，广泛应用于通用塑料、工程塑料、热塑性橡胶等高分子材料的填充、强化、增韧等共混改性，以及特种纤维、特种胶粘剂等加工领域。

The extrusion part of the main machine adopts the modular structure, which is widely used in the filling, strengthening, toughening and other blending modification of polymer materials such as general plastics, engineering plastics, thermoplastic rubber, as well as special fibers, special adhesives and other processing fields.



规格参数 / Specification parameter

设备型号	Model	Unit	DY-65B	DY-75B
螺杆直径	Screw diameter	mm	62.4	71
产量	Capacity	kg/h	330-550	480-880
电机功率	Motor power	kw	110	160
冷却方式	Cooling method	风冷Air cooling		
机器重量	Total weight	T	7.5	8



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## 降解餐盒设备 DEGRADATION FOOD BOX EQUIPMENT

材料:PP、碳酸钙、滑石粉、玉米淀粉、稻壳、植物纤维、聚乳酸等  
产品类型:碗、盘、快餐容器、翻盖盒、汉堡盒、食品包装盒、市场托盘等

Material: PP, Calcium Carbonate, Talcium Powder, Corn starch, Rice husk, Plant Fiber, PLA etc  
Product Type: Bowl, Plate, Fast Food Container, Clamshell Box, Burger box, Food Packing Box, Market Tray etc

工艺流程:片材挤出机(拉片)→吸塑机(吸塑成型)→冲孔机(自动冲孔)→全自动冲床(自动冲切)→堆叠

Process flow: sheet extruder (drawing) → Blister machine (blister molding) → punching machine (automatic punching) → automatic punching machine (automatic punching) → stacking



规格参数 / Specification parameter

型号	MODEL	UNIT	DY-90	DY-90/65	DY-90/80/65
螺杆直径	Screw diameter	mm	90	90/65	90/80/65
螺杆长径比	length-diameter ratio	L/D	33:1		
冷却方式	Cooling method	风冷Air cooling			
产量	capacity	kg/h	110-130	180-210	270-320
电机功率	Motor power	kw	37	37/18.5	37/22/18.5
模头尺寸	Die size	mm	L=900	L=1000	L=1100
成型面积	Molding area	mm	(680-720)×300	(750-800)×300	(850-900)×300
外形尺寸	Overall size	m	6.8x1.3x2	7x1.6x2	7.5x2x2
整机重量	Total weight	T	6	7	8

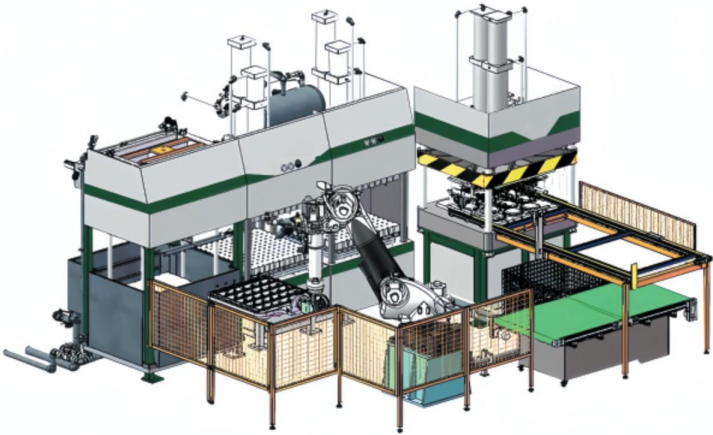
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纸浆模塑餐盒成型机  
PLANT FIBER LUNCH BOX MOLDING MACHINE

纸浆模塑制品成套智能设备，主要利用各种植物纤维，先通过机械制浆生物制浆等变成浆液，按一定工艺过程经注浆，完成在模具内真空吸附成型、脱水、转移、热压定型、切边等工艺过程，最终完成纸浆模塑制品的生产。这种纸浆模塑制品能自然降解，完全符合节能减排的要求。

The complete set of intelligent equipment for pulp molded products, various plant fibers are first made into slurry via mechanical pulping and biological pulping, which is injected in line with the prescribed process into the molds, where the pulp is vacuum adsorbed and molded dehydrated, transferred, hot-pressed and trimmed. At last; the pulp molded products are generated. Such pulp molded products can be naturally degraded and fully meet the requirements of energy saving and emission reduction.



规格参数 / Specification parameter

设备型号	Model	Unit	DY-600
成型方式	全自动往复成型(Fully automatic reciprocating molding)		
装机容量(约)	Total Power	kw	15
成型压力	Forming Pressure	T	15-20
气压	Air pressure	Mpa	0.4-0.8
外形尺寸 (约)	Overall size	m	5.46×2.01×2.58

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设备流程图  
EQUIPMENT FLOW CHART

